BOC
A Member of The Linde Group

SAFETY DATA SHEET

 # 2968

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **SOLSTICE® YF REFRIGERANT (R-1234YF)**

Synonym(s) 160HFO1234YFM - BOC PRODUCT CODE ● 2968 - SDS NUMBER ● R-1234YF

1.2 Uses and uses advised against

Use(s) REFRIGERANT

1.3 Details of the supplier of the product

Supplier name **BOC LIMITED (AUSTRALIA)**

Address 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA

Telephone 131 262, (02) 8874 4400

Fax 132 427 (24 hours)

Website http://www.boc.com.au

1.4 Emergency telephone number(s)

Emergency 1800 653 572 (24/7) (Australia only)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS (GHS ONLY) ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS classification(s) Flammable Gases: Category 1
Gases Under Pressure: Liquefied gas

2.2 Label elements

Signal word **DANGER**

Pictogram(s)

Hazard statement(s)

H220 Extremely flammable gas.
H280 Contains gas under pressure; may explode if heated.

Prevention statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

Response statement(s)

P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
P381 Eliminate all ignition sources if safe to do so.

Storage statement(s)

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Disposal statement(s)

None allocated.

2.3 Other hazards
Asphyxiant. Effects are proportional to oxygen displacement. Contact with evaporating liquid may cause frostbite or freezing of skin.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content (v/v)
2,3,3,3-TETRAFLUOROPROP-1-ENE	754-12-1	616-220-0	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye Cold burns: Immediately flush with tepid water or with sterile saline solution. Hold eyelids apart and irrigate for 15 minutes. Seek medical attention.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor.

Skin Cold burns: Remove contaminated clothing and gently flush affected areas with warm water (30°C) for 15 minutes. Apply sterile dressing and treat as for a thermal burn. For large burns, immerse in warm water for 15 minutes. DO NOT apply any form of direct heat. Seek immediate medical attention.

Ingestion Due to product form and application, ingestion is considered unlikely.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed
In high concentrations may cause asphyxiation. Direct contact with the liquefied material or escaping compressed gas may cause frostbite injury.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media
Stop flow of gas if safe to do so, such as by slowly closing the cylinder valve.

5.2 Special hazards arising from the substance or mixture
Extremely flammable. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones etc. when handling. May evolve carbon oxides, hydrogen fluoride and carbonyl halides when heated to decomposition.

5.3 Advice for firefighters
Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. This material is capable of forming explosive mixtures in air.

5.4 Hazchem code
2YE

2 Fine Water Spray.

Y Risk of violent reaction or explosion. Wear full fire kit and breathing apparatus. Contain spill and run-off.

E Evacuation of people in and around the immediate vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Use Personal Protective Equipment (PPE) as detailed in Section 8 of the SDS. Ventilate area where possible and eliminate ignition sources.

6.2 Environmental precautions
Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

6.3 Methods of cleaning up

Stop the flow of material, if this is without risk. If the leak is irreparable, move the cylinder to a safe and well ventilated area, and allow to discharge. Keep area evacuated and free from ignition sources until any leaked or spilled liquid has evaporated.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Do not store near incompatible substances and sources of ignition. Cylinders should be stored: upright, prevented from falling, in a secure area; below 45°C, in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face	Wear safety glasses.
Hands	Wear leather or insulated gloves.
Body	Wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A-Class P1 (Organic gases/vapours and Particulate) respirator. Where the boiling point is < 65°C, use an AX filter type.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	COLOURLESS LIQUEFIED GAS
Odour	SLIGHT ODOUR
Flammability	HIGHLY FLAMMABLE
Flash point	-104°C
Boiling point	-29.4°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	4 (Air = 1)
Specific gravity	0.93 to 0.97
Solubility (water)	198.2 mg/L @ 24°C
Vapour pressure	6067 hPa @ 21.1°C

9.1 Information on basic physical and chemical properties

Upper explosion limit	12.3 to 13.3 (neat)
Lower explosion limit	6 % (Ethylene)
Partition coefficient	2.15 (n-Octanol/Water)
Autoignition temperature	405°C
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources. Do not use natural rubber flexible hoses. Also incompatible (potentially violently) with oxygen, halogens and metal halides. Incompatible with finely divided aluminium and magnesium.

10.6 Hazardous decomposition products

This material will not decompose to form hazardous products other than that already present.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity No known toxicological effects from this product. Based on available data, the classification criteria are not met.

Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
2,3,3,3-TETRAFLUOROPROP-1-ENE	--	--	> 400000 ppm/4hrs (rat)

Skin Not classified as a skin irritant. Contact with the liquefied material or escaping compressed gas may cause frostbite injury.

Eye Not classified as an eye irritant. Contact with the liquefied material or escaping compressed gas may cause frostbite injury.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Not classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

STOT – single exposure Asphyxiant. Effects are proportional to oxygen displacement. Over exposure may result in dizziness, drowsiness, weakness, fatigue, breathing difficulties and unconsciousness.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
No ecological damage caused by this product. Toxicity to fish: LC50 > 197 mg/L/96hrs.

12.2 Persistence and degradability
This product is not readily biodegradable.

12.3 Bioaccumulative potential
This product is not expected to bioaccumulate.

12.4 Mobility in soil
Because of its high volatility, the product is unlikely to cause ground or water pollution.

12.5 Other adverse effects
No known ecological damage is caused by this product.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods
Waste disposal No information provided.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	3161	3161	3161
14.2 Proper Shipping Name	LIQUEFIED GAS, FLAMMABLE, N.O.S.	LIQUEFIED GAS, FLAMMABLE, N.O.S.	LIQUEFIED GAS, FLAMMABLE, N.O.S.
14.3 Transport hazard class	2.1	2.1	2.1
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards
Not a Marine Pollutant

14.6 Special precautions for user
Hazchem code 2YE

EMS F-D, S-U

Other information Ensure cylinder is separated from driver and that outlet of relief device is not obstructed. Refer to Commonwealth, State and Territory Dangerous Goods Legislation which contain requirements which affect gas storage and transport.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes F+ Extremely flammable

Risk phrases	R12	Extremely Flammable.
Safety phrases	S9	Keep container in a well ventilated place.
	S16	Keep away from sources of ignition - No smoking.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information

The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders.

ASPHYXIANTS (1): When present in the atmospheres in high concentrations, asphyxiants reduce the oxygen concentration by displacement. Atmospheres deficient in oxygen do not provide adequate sensory warning of danger and most simple asphyxiants are odourless. Therefore it is not appropriate to recommend an exposure standard for each asphyxiant, but to maintain oxygen concentrations. However, some asphyxiants may be given an exposure standard due to the potential for narcotic effects at high concentrations or an explosion hazard.

ASPHYXIANTS (2): There is a significant hazard associated with workers entering poorly ventilated areas (e.g. tanks) where oxygen may be deficient. An air supplied breathing apparatus may be required if adequate ventilation is not ensured.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m^3	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

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Prepared by

Risk Management Technologies
5 Ventnor Ave, West Perth
Western Australia 6005
Phone: +61 8 9322 1711
Fax: +61 8 9322 1794
Email: info@rmt.com.au
Web: www.rmt.com.au.

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